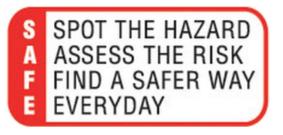


Prepared By:	d By: Simon Young Technical Author		Copy No.:	1		
Title:						
	_			•		
Reviewed by: James Bowden			Authorised by:	Malcolm Co	Malcolm Coates	
Title:	Senior Rewind E	ngineer	Title:	HSQE Mana	HSQE Manager	
Date of Issue: 17/06/2021			Review Date:	17/06/2024	17/06/2024	
Reference No.: Using Hydraulic F		Press	Version No.:	02	02	
Supersedes:	Using Hydraulic Press		Version No.:	01	01	
			<u>-</u>	_		
Amendment No.	Section No.	Page No.	Paragraph No.	Date	Amended By	
01	-	02	-	17/06/2021	Simon Young	







Risk Element

- Crushing injury;
- Eye damage;
- Slips/trips and falls;
- High-pressure injection;
- Ejected particles;
- Sprains/strains;
- Noise:
- Slips trips and falls.

Precautions to Eliminate/Reduce Risk

- No employee is permitted to use the hydraulic press unless they have received the necessary training;
- Wear issued protective workwear, Gloves, eye protection, safety footwear, Ear protection (if necessary);
- Use lifting aids where possible to avoid sprains and strains;
- Ensure work area is kept free of obstacles to prevent slips, trips and falls;
- Pre use checks to be carried out, do not use equipment if any defects are found and report to supervisor.

Safe Working Method

- Check condition of hydraulic cylinder, hoses and oil levels;
- Check for smooth operation of ram;
- Adjust the bed height and width to suit the item being pressed;
- Check inserts for squareness and clean edges;
- Ensure component is secured in a vertical position;
- Ensure insert selected is of adequate size;
- Line up ram, insert and component, apply light hydraulic pressure, Complete operation;
- Care to be taken to ensure insert does no fall onto feet after operation completed;
- Leave the machine and work area in a safe, clean and tidy state.